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The invention relates to the mechanical engineering, in particular to the part-fixing equipment.

The part-fixing chuck comprises a body (1) with flange (2), wherein there are placed levers (8) made in the form of clamps, a pusher bar (7) made in the form of disk and rigidly joined with a tie-rod (3), a rest (4) and a locator (5). Novelty consists in that the levers (8) are kinematically joined with the tie-rod (3) and are spring-loaded to the flange (2). The rest (4) is made with autoseating and is kinematically joined with the tie-rod (3). On the rest (4) it is fixed the locator (5) made in the form of disk.

Claims: 1

Fig.: 3

