

The invention relates to the mechanical engineering, in particular to the piece gripping equipment. The holder consists of a body (1) with flange (2), wherein there is placed a tie-rod (3) with the possibility of axial displacement. To the tie-rod (3) it is fixed a spherical pin (4) with the possibility of rotating into the inner groove made in the tie-rod. At the same time, onto the tie-rod (3) there is rigidly fixed a disk (7) carrying out the function of the blank release and clamping control mechanism. To the pin (4) there is fixed a disk (5), onto which there are fixed removable elements (6). The disk (7) interacts with levers (8) in the form of clamps which can be opened or closed and are spring-loaded by means of springs (9) installed onto the axis (10). In order to prevent the axial displacement the axis (10) is locked by a ring (11).

Claims: 4

Fig.: 3

