The invention relates to galvanics and may be used for plating of parts cylindrical surfaces.
The process for electrolytic iron deposition onto cylindrical surfaces is realized by electrolyte containing 400…600 g/L of $FeCl_2 \cdot 4H_2O$ at the temperature of 30…40°C and the cathodic current density of 30…40 A/dm^2, at the same time into the electrolyte it is added 50…200 g/L of microabrasive powder, at the anode rotation with a velocity of 400…2500 rev/min.

Claims: 1
Fig.: 1