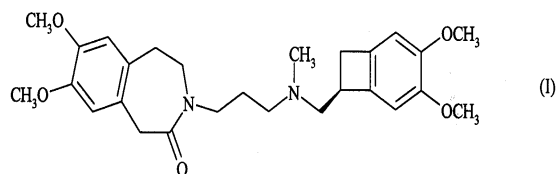
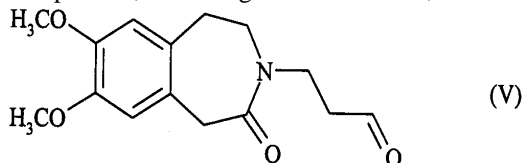


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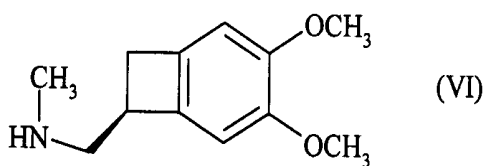
The invention relates to a process for the synthesis of ivabradine of formula (I), addition salts thereof with a pharmaceutically acceptable acid, and hydrates thereof:



The process, according to the invention, consists in that the compound of formula (V):



is subjected to a reductive amination reaction with the amine of formula (VI):



in the presence of triethylamine and formic acid, in the absence of solvent or in an alcoholic solvent.

Claims: 5