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The invention relates to the field of mechanical engineering, in particular to the connection of parts.

The installation for the creation of limiting borders contains a press, two punches (5, 6) with guides (7, 8) with a diameter equal to the inner diameter of the bush (11) and with the cone (9, 10) at an angle of  $35^\circ$  for the creation of borders (12, 13).

The process for the creation of limiting borders consists in placing into the hole of the upper head of the connecting rod (1) by pressing or sliding the bush (11), then on both sides thereof are set punches (5, 6), which are pressed up to the creation of borders (12, 13).

Claims: 2

Fig.: 3

